

Catalyst addition chart

Resin (g)	Parts per hundred resin					
	0.5	1	1.5	2	2.5	3
100	0.5	1	1.5	2	2.5	3
150	0.75	1.5	2.25	3	3.75	4.5
200	1	2	3	4	5	6
250	1.25	2.5	3.75	5	6.25	7.5
300	1.5	3	4.5	6	7.5	9
350	1.75	3.5	5.25	7	8.75	10.5
400	2	4	6	8	10	12
450	2.25	4.5	6.75	9	11.25	13.5
500	2.5	5	7.5	10	12.5	15
550	2.75	5.5	8.25	11	13.75	16.5
600	3	6	9	12	15	18
650	3.25	6.5	9.75	13	16.25	19.5
700	3.5	7	10.5	14	17.5	21
750	3.75	7.5	11.25	15	18.75	22.5
800	4	8	12	16	20	24
850	4.25	8.5	12.75	17	21.25	25.5
900	4.5	9	13.5	18	22.5	27
950	4.75	9.5	14.25	19	23.75	28.5
1000	5	10	15	20	25	30
1500	7.5	15	22.5	30	37.5	45
2000	10	20	30	40	50	60
2500	12.5	25	37.5	50	62.5	75
3000	15	30	45	60	75	90
3500	17.5	35	52.5	70	87.5	105
4000	20	40	60	80	100	120
4500	22.5	45		90	112.5	135
5000	25	50	75	100	125	150