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## Technical Information



713

# DION IMPACT 9100-80

DDS001/REV03

**Bisphenol-Epoxy  
Vinyl Ester Resin**

### DESCRIPTION

DION IMPACT 9100-80 is a low viscosity pre-accelerated Bisphenol-A epoxy vinyl ester resin. The chemical resistance is very good, particularly towards acids, alkalis and oxidizing agents. The outstanding adhesion properties, toughness and fatigue resistance properties make DION IMPACT 9100-80 suitable for production of tanks, pipes and process equipment.

### APPLICATION

DION IMPACT 9100-80 is designed for application by hand lay-up, spray-up and filament winding.

### FEATURES

- Premium epoxy vinyl ester resin
- Good curing
- Pre-accelerated

### BENEFITS

- Excellent chemical resistance to a wide variety of corrosive environments
- High toughness and good crack resistance
- Good mechanical properties
- Good high temperature stability
- Compatible with both aramid and carbon fibres
- Excellent resin colour
- Short demoulding times and good final cure
- Only requires catalyst addition

The information herein is to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute any other warranty expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials, and in no event shall we be liable for special, incidental, or consequential damages. Our standard conditions of contract will apply to all sales

<b>TYPICAL PROPERTIES</b>
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**PHYSICAL DATA IN LIQUID STATE AT 25°C**

Properties	Unit	Value	Test Method
Viscosity			
- Brookfield LVF sp. 2/12 rpm	mPa's (cP)	350-450	ASTM D 2196-86
- Cone & Plate	mPa's (cP)	350-450	ISO 2884-1999
Density	g/cm <sup>3</sup>	1.02-1.06	ISO 2114-1996
Acid Value	mgKOH/g	Max.9	ISO 2114-1996
Styrene Content	% weight	46 - 50	B070
Flash point	°C	32	ASTM D 3278-95
Colour	Hazen	40-70	ISO 2211-1973
Gel time: 2% BUTANOX LPT	minutes	20-40	G020
Storage Stability from date of manufacture	month	1	G180

**TYPICAL CLEAR CASTING PROPERTIES AT 23°C**

Properties	Unit	Value	Test method
Tensile Strength	MPa	80	ISO 527-1993
Tensile Modulus	MPa	3400	ISO 527-1993
Tensile Elongation	%	5	ISO 527-1993
Flexural Strength	MPa	145	ISO 178-2001
Flexural Modulus	MPa	3200	ISO 178-2001
Heat Distortion Temperature	°C	100	ISO 75-1993
Hardness, Barcol 934-1, min.	-	35	ASTM D2583-99
Water Absorption (28 days)	%	0.55	ISO 62-1980

**TYPICAL LAMINATE\* PROPERTIES AT 23°C**

Properties	Unit	Value	Test Method
Glass Content	%	33	-
Tensile Strength	MPa	125	ISO 527-1993
Tensile Modulus	MPa	7800	ISO 527-1993
Tensile Elongation	%	2.1	ISO 527-1993
Flexural Strength	MPa	200	ISO 178-2001
Flexural Modulus	MPa	7300	ISO 178-2001

\* 5 mm laminate, 6 x 450 g/m<sup>2</sup> CSM

<b>GUIDELINES FOR DION IMPACT 9100-80</b>
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This resin is sensitive to low temperatures and care must be taken to avoid less than minimum quantities of MEKP type catalysts. Minimum catalyst levels should never be lower than 1.0%. For applications at high ambient temperatures (30 - 35°C), the MEKP catalyst levels must still be maintained above the minimum recommendation to achieve optimum cure.

DION IMPACT 9100-80 is pre-accelerated and only requires the addition of catalyst to start the curing reaction. The resin must be allowed to attain workshop temperature (25°C) before being formulated for use. The correct amount of catalyst is therefore added and thoroughly stirred into the resin shortly before use.

The ambient temperature and the amount of catalyst control the geltime of the resin formulation. This can be approximately determined from the table below which shows the geltime of 100 parts by mass of DION IMPACT 9100-80, containing 1.0 phr to 3.0 phr BUTANOX LPT.

NOTE that DION IMPACT 9100-80 is supplied pre-accelerated, however the geltime may drift longer with time. It is therefore very important that the geltime is checked and the appropriate level of catalyst is used to obtain the geltime required. If there is any problem obtaining the correct geltime, please contact an NCS representative for advice on additional accelerator addition BEFORE using the product.

GELTIME (minutes)	Parts of BUTANOX LPT to 100	1.0	1.25	1.5	1.75	2.0	2.5	3.0
	Parts DION IMPACT 9100-80							
Geltime @ 15°C, minutes		N/R	N/R	N/R	N/R	73	54	44
Geltime @ 20°C, minutes		N/R	N/R	86	59	51	35	29
Geltime @ 25°C, minutes		47	44	42	38	30	28	N/R
Geltime @ 30°C, minutes		30	23	22	21	20	N/R	N/R
Geltime @ 35°C, minutes		17	14	12	11	10	N/R	N/R

## STORAGE

To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 24°C and away from heat ignition sources and sunlight. Resin should be warmed to at least 18°C prior to use in order to assure proper curing and handling. All storage areas and containers should conform to local fire and building codes. Copper or copper containing alloys should be avoided as containers. Store separate from oxidizing materials, peroxides and metal salts. Keep containers closed when not in use. Inventory levels should be kept to a reasonable minimum with first-in, first-out stock rotation.

Additional information on handling and storing unsaturated polyesters is available in NCS Resins application bulletin "Bulk Storage and Handling of Unsaturated Polyester Resins". For information on other NCS Resins resins or initiators, contact your sales representative or authorized NCS Resins distributor.

## SAFETY

### READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET BEFORE WORKING WITH THIS PRODUCT

Obtain a copy of the material safety data sheet on this product prior to use. Material safety data sheets are available from your NCS Resins sales representative. Such information should be requested from suppliers of all products and understood prior to working with their materials.

DIRECTLY MIXING ANY ORGANIC PEROXIDE WITH A METAL SOAP, AMINE, OR OTHER POLYMERIZATION ACCELERATOR OR PROMOTER WILL RESULT IN VIOLENT DECOMPOSITION.

## STANDARD PACKAGE

Non returnable metal drums.  
Bulk supplies can be delivered by road tanker.

NCS RESINS BRANCHES AT:

**JOHANNESBURG / DURBAN / CAPE TOWN / PORT ELIZABETH**